Kawasaki KRX Zipperless Upper Doors Part# 2005020005

Replacement Skins Part# 2005000010

Congratulations on your purchase of the Tusk Zipperless Upper Doors for your Kawasaki KRX. Please take note of the information and instructions below to get the most out of your Tusk Product.



Kawasaki KRX 1000, 1000es 2020-2022

Hardware

- (1) RH Upper Filler
- (1) LH Upper Filler
- (1) RH Rear Filler
- (1) LH Rear Filler
- (1) RH Zipperless Door Skin
- (1) LH Zipperless Door Skin
- (12) M6 x 20mm Button Head Bolt
- (12) M6 Nylon Locking Nuts
- (12) Loop Clamps
- (4) Solid Disc Magnets
- (4) 3M VHB Tape Circles
- (18) Self Threading Snaps
- (2) 7' Bulb Edge Trim





(4) 3M VHB Tape Circle



(12) M6 x 20mm Button Head Bolts (12) M6 Nyloc Nuts



(12) Loop Clamps



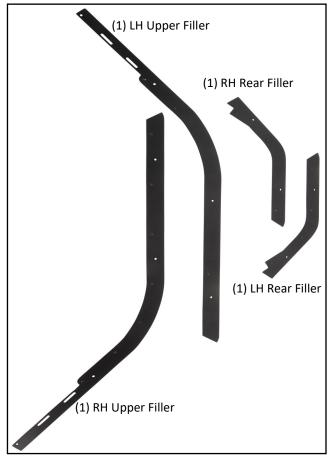
(18) Self Threading Snaps



(2) 7' Bulb Edge Trim





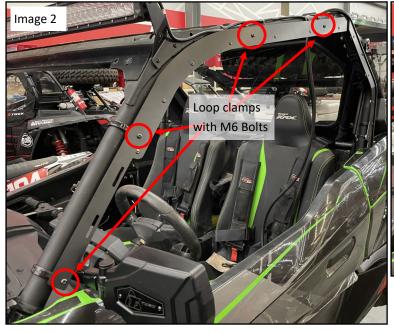


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- We have found installation of the Tusk Zipperless Upper Doors is easiest with the front/rear window, and roof removed. Other accessories may need to be removed for installation.
- Once your machine is prepped for install. Locate the Rear Filler pieces
 take note of the filler bend, Note: The magnets will go towards the inside of the machine. You will begin by mounting these to the B Pillar of
 the roll cage. Using two Loop Clamps and two M6 x 20mm bolts and
 nuts. Leave loose for now Image 1.
- Begin installing the Bulb Seal. The Bulb Seal will go around the outer edge of both the Rear and Upper Fillers. Reference Image 1. *Do not trim length at this point.*
- 4. Locate the Upper Filler. Note: The magnets will go towards the inside of the machine. The Upper Filler will be installed using four Loop Clamps, and four M6 x 20mm bolts and nuts. Leave hardware loose for now. Align the Rear and Upper Filler with each other on the rear upper corner. Once you are satisfied with fitment attach the Bulb Seal to the Upper Filler. You will trim off extra at the front edge. See Image 2&3.
- 5. With the Upper and Rear Filler installed and the Bulb Seal in place, Tighten all hardware.





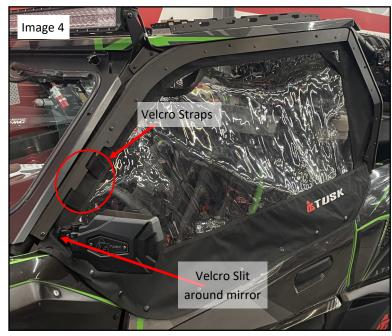




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- 5. Place the Fabric Skin on the Rear and Upper Filler panels, let the magnets attach themselves. The Fabric will go on the inside of the filler panels. The two Velcro straps on the front edge of the door will thread through the two slots in the Upper Filler. There is a slit in the front corner of the door skin. This will allow you to wrap the door skin around a mirror. Adjust Velcro until you are satisfied with the fit around your mirror, as shown in Image 4.
- 7. Using grease as a marking compound, place a small amount on the inside rim of the snaps. Pull the fabric tight and press the snap on to the door on desired location. This will transfer a small amount of grease to show where you need to install the **Self Threading Snap**, as shown in Image 5. Individually prepare each snap with grease for better overall results.





- Using the Self Threading Snaps, screw these directly into the OEM door. No need to pilot drill the hole, they will self thread. *Be careful not to overtighten*
- There are two magnets in the rear lower corner of the Fabric Door Skin as shown in Image 5. Locate two of the Solid Disc Magnets. Let the magnets attach to themselves on the inside of the Fabric Door Skin. Stick the 3M VHB Tape Circle on the exposed side of the magnet. Clean the surface of the OEM door to remove any chemicals or debris. Pull the backing off the 3M VHB Tape Circle and pull down on the Fabric Door Skin. Apply pressure to adhere the magnet and 3M VHB Tape Circle to the OEM door. Repeat this step for both magnets.

You are now complete with the install of your Tusk Zipperless Upper Doors.

When using doors, Unroll and secure the snaps.

When not using, Remove Velcro straps and completely remove the Fabric Skins. Store in provided bag.

Enjoy the use of the Tusk Zipperless Upper Doors!

